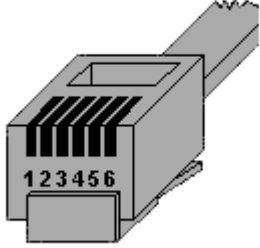


GMTCNT GLC SERİSİ PLC VE GOP SERİSİ HMI SERİ PORT HABERLEŞME KABLO BAĞLANTILARI

PLC COM1 RS232 RJ11(RJ12) BAĞLANTI PIN AÇIKLAMALARI



PIN	AÇIKLAMA
1	GND
2	GND
3	RX
4	TX
5	+24V
6	+24V

GOP SERİSİ HMI 9 PIN SOKET BAĞLANTI PIN AÇIKLAMALARI



PIN	COM 0 RS485	COM 0 RS232	COM 2 RS232
1	RS485 B		
2		RS232 RX	
3		RS232 TX	
4			
5	GND		
6	RS485 A		
7			RS232 RX
8			RS232 TX
9			

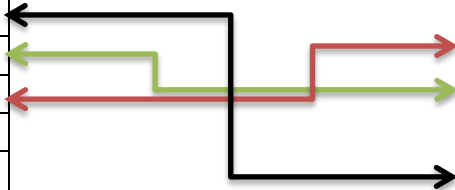
PLC-HMI RS232 HABERLEŞME KABLOSU BAĞLANTI UÇLARI (HMI COM0 PORTU)

PLC

PIN	AÇIKLAMA
1	GND
2	GND
3	RX
4	TX
5	+24V
6	+24V

HMI

PIN	COM0 RS232
1	
2	RS232 RX
3	RS232 TX
4	
5	GND
6	
7	
8	
9	



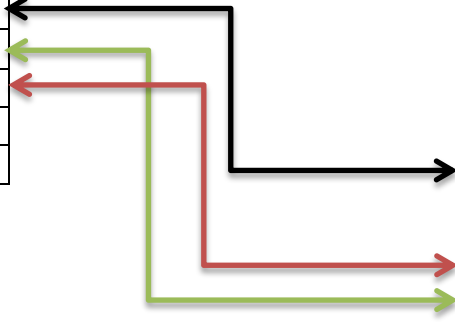
PLC-HMI **RS232** HABERLEŞME KABLOSU BAĞLANTI UÇLARI (HMI **COM2** PORTU)

PLC

PIN	AÇIKLAMA
1	GND
2	GND
3	RX
4	TX
5	+24V
6	+24V

HMI

PIN	COM2 RS232
1	
2	
3	
4	
5	GND
6	
7	RS232 RX
8	RS232 TX
9	



PLC-HMI **RS485** HABERLEŞME KABLOSU BAĞLANTI UÇLARI (HMI **COM0** PORTU)

PLC

PIN
A
B

HMI

PIN	COM2 RS232
1	RS485 B
2	
3	
4	
5	GND
6	RS485 A
7	
8	
9	

